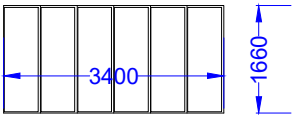
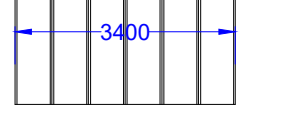
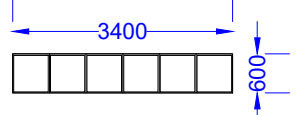
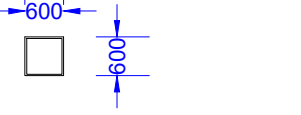


## WINDOW SCHEDULE

A		PURPOSED MADE STEEL WINDOW SECTION	WINDOW NO	5	B		PURPOSED MADE STEEL WINDOW SECTION	WINDOW NO	1	C		PURPOSED MADE STEEL WINDOW SECTION	WINDOW NO	4	D		PURPOSED MADE STEEL WINDOW SECTION	WINDOW NO	2
			W1					W2					W3					W4	
FRAME	MAKE	purpose made 75mm by 32mm window frame surround steel finish			FRAME	MAKE	purpose made 75mm by 32mm window frame surround steel finish			FRAME	MAKE	purpose made 75mm by 32mm window frame surround steel finish			FRAME	MAKE	purpose made 75mm by 32mm window frame surround steel finish		
	MAT					MAT					MAT					MAT			
	FINISH					FINISH					FINISH					FINISH			
openings		two openable side panels four fixed middle panels			openings		two open-nable side panels four fixed middle panel			openings		two open-nable side panels four fixed middle panel			openings		one open-nable upright panels		
Grazing		4mm thick clear glass fixed with party to grazing			Grazing		4mm thick clear glass fixed with party to grazing			Grazing		4mm thick clear glass fixed with party to grazing			Grazing		4mm thick translucent fixed with party to grazing		
furniture		As supplied by the manufacturer burglar to be pre-fabricated and bolted to window frame across openings section to internals metal fly screening mesh on openable panels			furniture		As supplied by the manufacturer burglar to be pre-fabricated and bolted to window frame across openings section to internals metal fly screening mesh on openable panels			furniture		As supplied by the manufacturer burglar to be pre-fabricated and bolted to window frame across openings section to internals metal fly screening mesh on openable panels			furniture		As supplied by the manufacturer burglar to be pre-fabricated and bolted to window frame across openings section to internals metal fly screening mesh on openable panels		

## GIRDER/ TRUSS FIXINGS

**COLUMN/GIRDER CONNECTION:**  
10mm GUSSET PLATE FULLY WELDED TO COLUMN FLANGE. GIRDER VERTICAL BOLTED TO PLATE:  
TOP: 4-M20 @ 100mm from top  
BOTTOM: 2-M20 @ 100mm from bottom  
MAX GAP BETWEEN COLUMN/ GIRDER TO BE 20mm

**COLUMN/TRUSS CONNECTION:**  
125x75x6 RSA CLEAT FULLY WELDED TO COLUMN WEB. TRUSS VERTICAL BOLTED TO PLATE:  
TOP: 3-M16 @ max 100mm from top  
BOTTOM: 2-M16 @ max 100mm from bottom  
MAX GAP BETWEEN COLUMN/ TRUSS TO BE 25mm

**GIRDER/TRUSS CONNECTION:**  
8mm GUSSET PLATE FULLY WELDED TO GIRDER VERTICAL. TRUSS VERTICAL BOLTED TO PLATE:  
TOP: 3-M16 @ max 100mm from top  
BOTTOM: 2-M16 @ max 100mm from bottom  
MAX GAP BETWEEN COLUMN/ TRUSS TO BE 25mm

## A. GENERAL

- Drawings to be read in conjunction with all other engineering, architectural and other services drawings.
- All site dimensions and levels must be checked against drawings and any discrepancies must be referred to the engineer for immediate attention.
- No drawings to be scaled. Dimensions as indicated shall be used or deduced from given information.
- Drawings to be checked and compared against other services for dimensions, details, openings, sleeves etc, before any building work may commence.
- All materials and workmanship shall comply with the latest editions of the applicable SANS specifications and codes of practice.
- Foundation work:**

- All foundation excavations must be inspected and approved by the engineer in writing before concrete is cast.
  - A concrete blinding layer will be required if foundation excavations are uneven or cannot be smoothed out before placing reinforcement.
  - When deeper excavations are ordered, mass concrete must be used to obtain the required founding level.
  - Soil Pressure: Foundations are designed for a maximum allowable soil pressure of 150 kPa at approximately 1,0m depth below the natural ground level.
  - Reinforcement:**
- Also refer bending schedules  
R = Round mild steel at 250Mpa  
Y = Deformed high tensile steel at 450Mpa  
Reinforcement must be securely fixed to prevent any movement during the placing of concrete. Only concrete or plastic spacers will be allowed.

## B. CONCRETE

- Concrete mixes and strengths**  
Reinforced concrete is to be from 19 mm aggregate and must attain a minimum cube strength of:
- | Item                       | 14 days strength | 28 days strength |
|----------------------------|------------------|------------------|
| Foundations                | 14 MPa           | 20 MPa           |
| Columns                    | 21 MPa           | 30 MPa           |
| Retaining wall foundations | 17 MPa           | 25 MPa           |
| Walls and retaining walls  | 21 MPa           | 30 MPa           |
| Slabs and beams            | 17 MPa           | 25 MPa           |

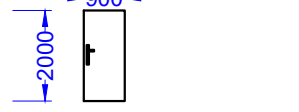



- Cover to reinforcement:  
Unless otherwise shown the cover to main bars shall be:

Item	Cover in mm
------	-------------

- |                               |    |
|-------------------------------|----|
| Foundations                   | 75 |
| Columns; to main rebar        | 40 |
| Walls and retaining walls     | 30 |
| Slabs; the larger of bar Ø or | 25 |
| Beams                         | 30 |
- Chamfers Provide a 20 x 20 mm chamfer on all outside corners of exposed "off-shutter" concrete elements.
  - Tolerances: Building tolerances on all concrete work shall be as specified in SANS 1200 G-1980 with a grade 1 degree of accuracy and shall be carefully maintained throughout the construction.
  - Formwork: Formwork must be rigidly constructed to the exact dimensions of the concrete elements. Unless otherwise shown soffits of beams and slabs must have a positive camber of 1,0 mm for each 1,0 m of it's span.
  - Engineer's Inspection  
All reinforcement must be inspected and approved by the engineer in writing before casting of concrete may commence.

- Compaction of Concrete:  
By means of mechanical vibrators only.
  - Curing of Concrete:  
All concrete surfaces must be kept wet for a minimum period of 7 days after casting. Column wrapping with hessian or plastic is essential.
  - Construction joints  
The positions of construction joints shall be agreed with the engineer prior to casting of concrete.
  - Removing of shuttering  
Minimum shuttering time required to lapse before removal of shutters are:
- | Item  | Min no off days |
|---|-----------------|
| Sides of slabs and beams  | 2               |
| Sides of walls and columns (wrapping required)                                    | 3               |
| Soffits of slabs, without removing vertical props                                 | 10              |
| Soffits of beams and cantilever slabs as well as other vertical props below slabs | 21              |
- Add-mixtures: Written approval from the Engineer shall be obtained for the use of any add-mixture or the use off ready mixed concrete, to pump concrete, or to use cement or cement blends other than ordinary Portland cement (OPC)

## door schedule

A		STANDARD SOLID CORE S/D		D1	B		STANDARD SOLID CORE S/D		D2	C		STANDARD SOLID CORE S/D		D3	D		STANDARD SOLID CORE S/D		D4
																			
MAKE	Approved by the architect				MAKE	Approved by the architect						MAKE	Approved by the architect				MAKE	Approved by the architect	
MAT	Approved by the architect				MAT	Approved by the architect						MAT	Approved by the architect				MAT	Approved by the architect	
FINISH	Approved by the architect				FINISH	Approved by the architect						FINISH	Approved by the architect				FINISH	Approved by the architect	
GLAZ	Approved by the architect				GLAZ	Approved by the architect						GLAZ	Approved by the architect				GLAZ	Approved by the architect	
GRZNG	Approved by the architect				GRZNG	Approved by the architect						GRZNG	Approved by the architect				GRZNG	Approved by the architect	
LOCK	Approved by the architect				LOCK	Approved by the architect						LOCK	Approved by the architect				LOCK	Approved by the architect	
HANDLE	Approved by the architect				HANDLE	Approved by the architect						HANDLE	Approved by the architect				HANDLE	Approved by the architect	
COSS	Approved by the architect				COSS	Approved by the architect						COSS	Approved by the architect				COSS	Approved by the architect	
<p>NOTE: 1. ALL DIMENSIONS ARE IN MILLIMETERS (INCHES) AND ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 2. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 3. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 4. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 5. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 6. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 7. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 8. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 9. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 10. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 11. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 12. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 13. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 14. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 15. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 16. ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED. 17. 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## GENERAL FIXING DETAILS

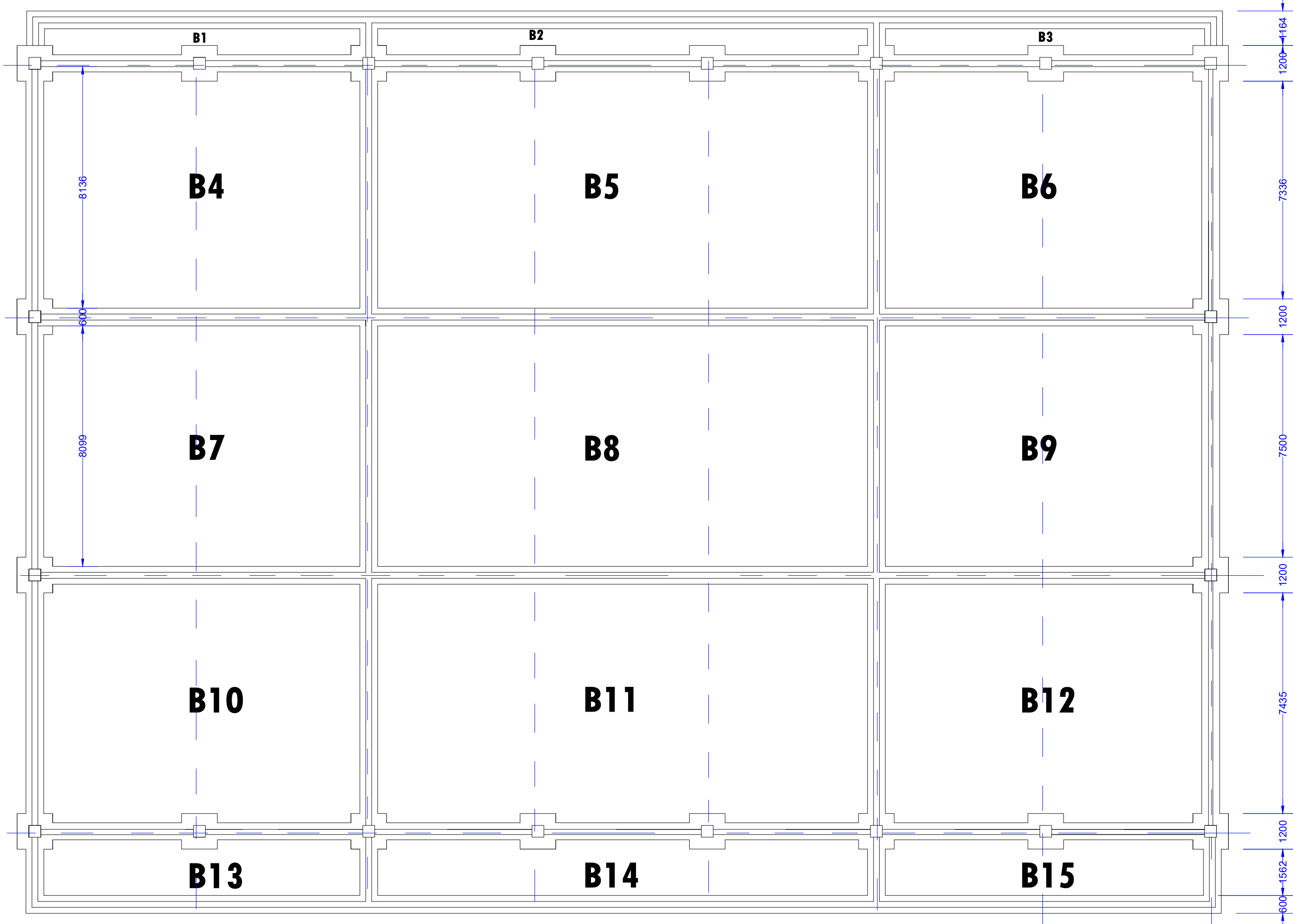
**BRACING FIXING DETAIL:**  
BRACING TO BE FIXED TO TRUSSES WITH 6mm GUSSET PLATE AND 2-M16 GRADE 8.8 BOLTS PER CONNECTION

**PURLIN FIXING DETAIL:**  
PURLIN TO BE 5mm OF TRUSS. FIXING CLEAT, 75x50x6mm RSA TO BE WELDED TO TOP CHORD AND FIXED TO PURLIN WITH 4-M16 BOLTS.

**FALSE RAFTER FIXING DETAIL:**  
FALSE RAFTER TO BE FIXED TO CONCRETE/BRICKWORK WITH M-16 RAWL BOLTS @ MAX 750mm CRS.

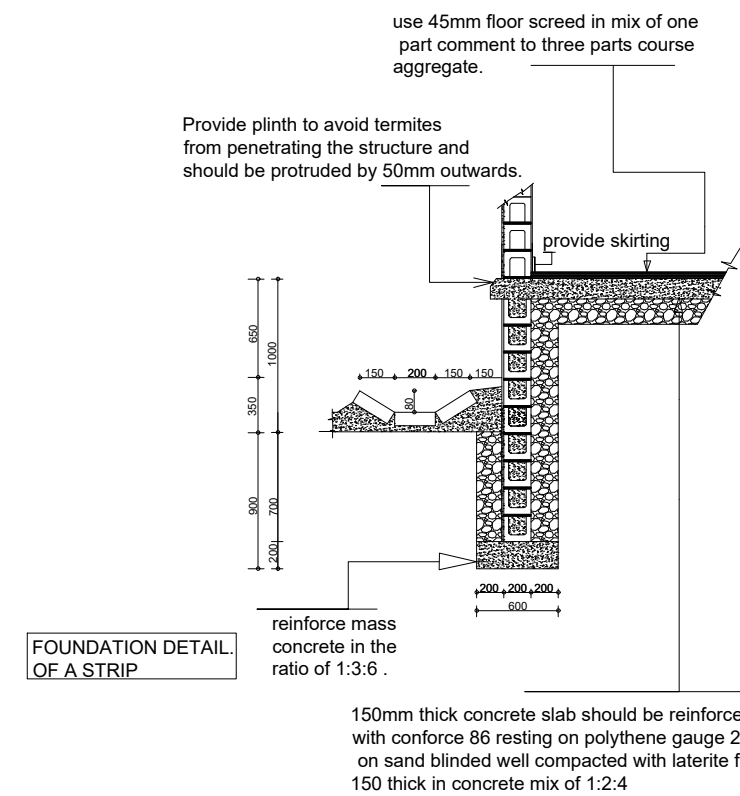
**LONG TIE FIXING DETAIL:**  
LONG TIE TO HAVE 6mm ENDPLATE WELDED BOTH ENDS. TO BE BOLTED WITH 1-M16 BOLT TO VERTICAL OF BOTTOM CHORD. (GRADE 8.8 BOLT)

- Other applications
  - Foundation walls every 2nd course
  - Ground floor walls for single story building every 4th course
  - Ground floor walls for double story building every 4th course
  - 1st floor walls for multi story building every 4th course
  - All other walls \* Retaining walls and boundary walls as specified
  - Above all doors and windows, lintels maximum 3.0m: every course for 5 courses
  - Lintels more than 3.0m: Refer specifications elsewhere



## FLOOR PLAN

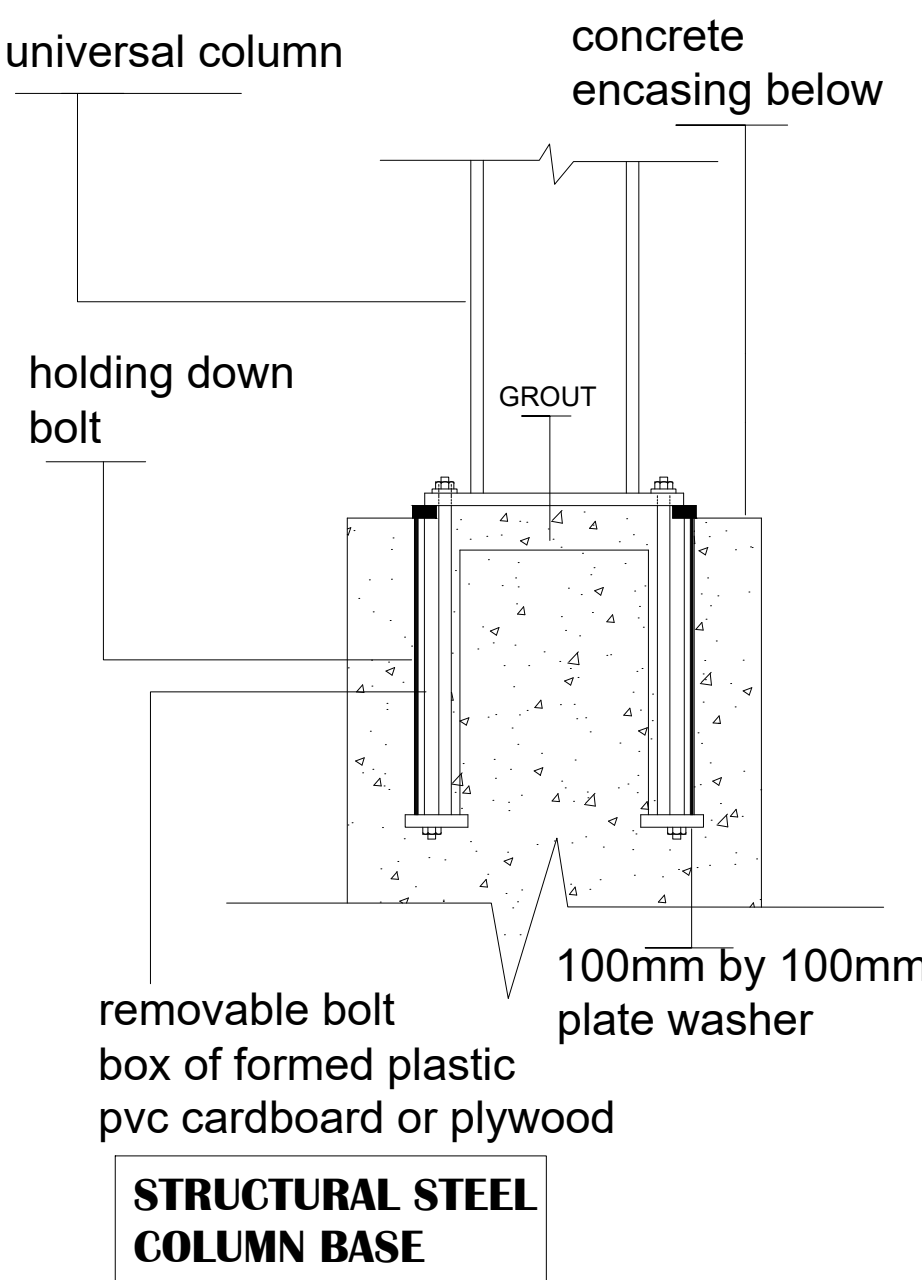
- Brick force:
  - To be used in all brickwork walls at every 4th brick course or as specified. Minimum lap length = 300mm. Minimum distance between longitudinal wires to be equal to the width of wall minus 100mm.
- Pipes and conduits in walls must be in position before walls are built to allow bricklayers to build around the pipes and conduits. No chasing in brick walls will be allowed. In certain exceptional cases where chasing is permitted, only mechanical cutting will be allowed. No hammer and chisel will be permitted. Slots for conduits will be a triangular shape and as small as possible. Expanded metal, 150mm wide, must be fixed over the slots before the walls are plastered.



SEE DETAIL AD

SEE DETAIL AB

SEE DETAIL AB



## SECTION A-A, 1:100

